

**12.4 ROUTINE CLEANING**

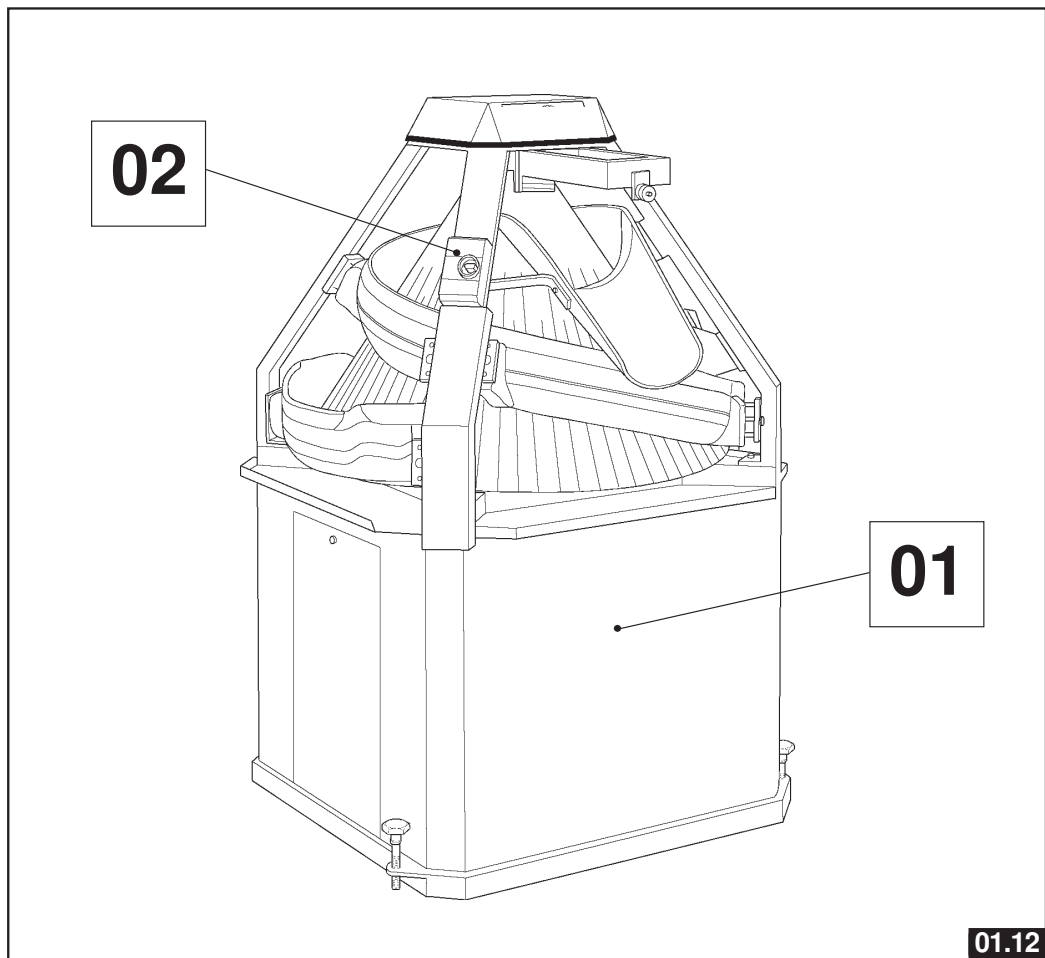


Once daily production is completed the machine needs accurate cleaning. After cleaning the machine is ready to start another production cycle.

Use service soft water only to clean and wash the machine.



**CAUTION!** Do not use any acid or abrasive substance.

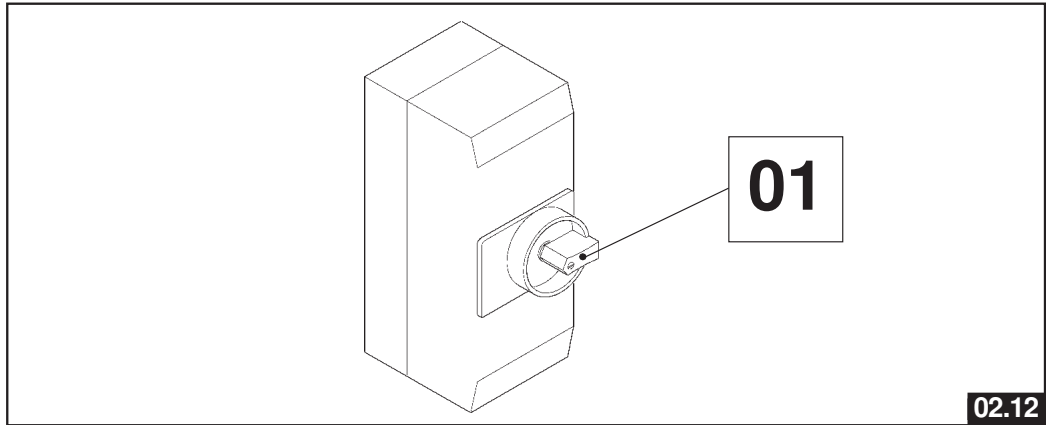


**01.12 (01)** Machine body cleaning

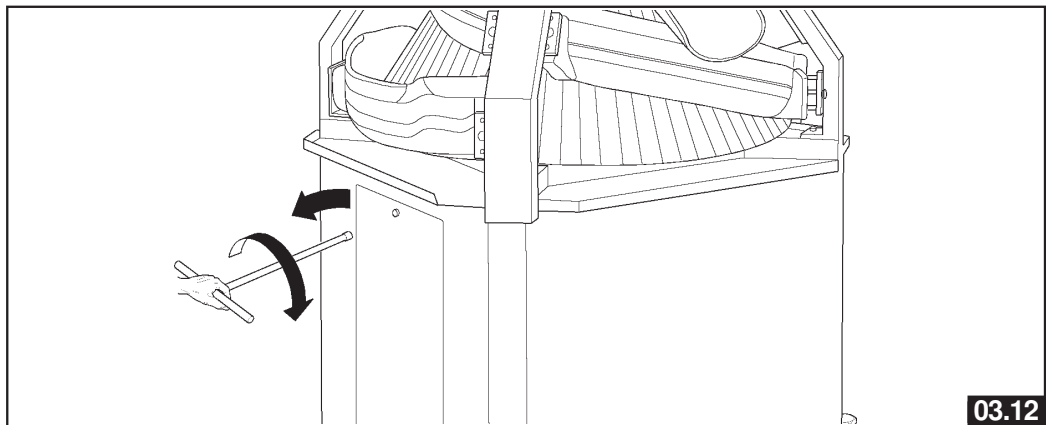
**01.12 (02)** Control panel cleaning

**12.5 CHECK OF BELT TENSION**

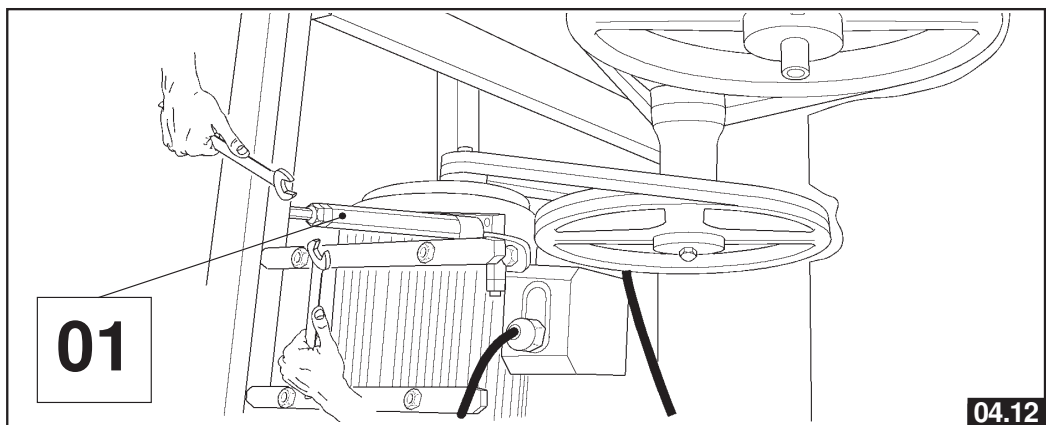
- Turn the main switch on position "0".02.12 (01)



- Remove the side panel by using a t-wrench.03.12 (01)

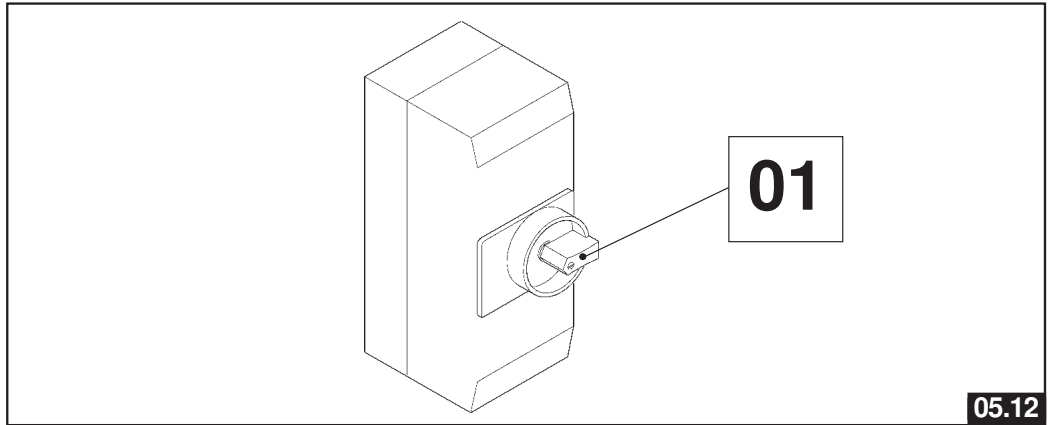


- Check the tension of the belts.  
If they are loose, turn the tension rod by using wrenches.04.12 (01)

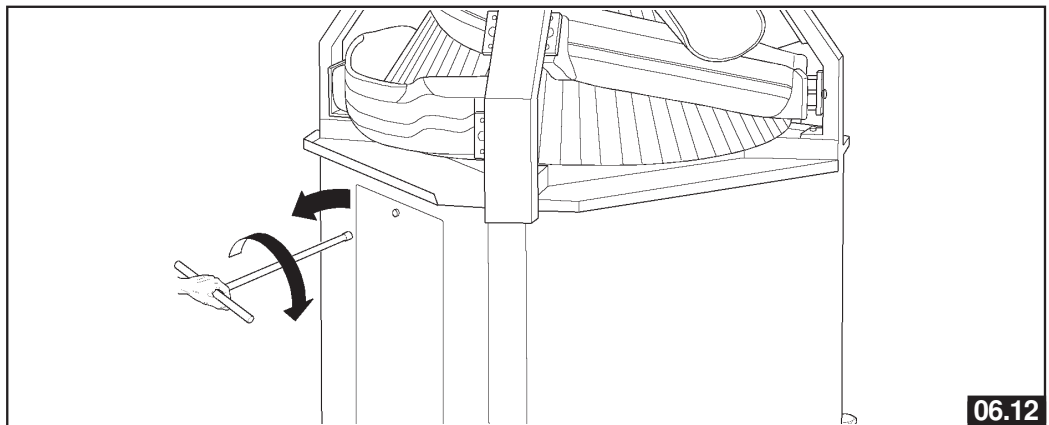


## 12.6 REPLACEMENT OF BELTS

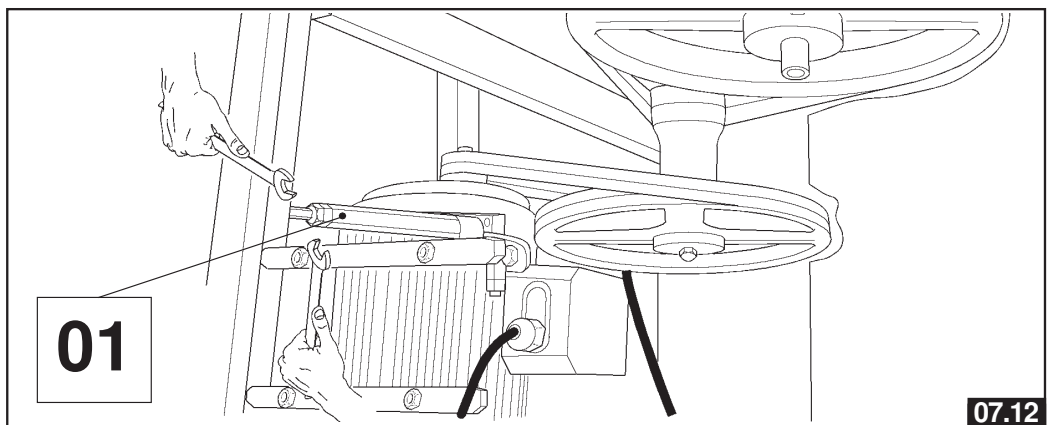
- Turn the main switch on position "0".05.12 (01)



- Remove the side panel by using a t-wrench.06.12 (01)



- Loosen the tension rod 07.12 (01) by using wrenches.07.12 (01)



- Remove the old belts by levering with a screwdriver 08.12 (01) and replace them with new ones.

